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1.1.1

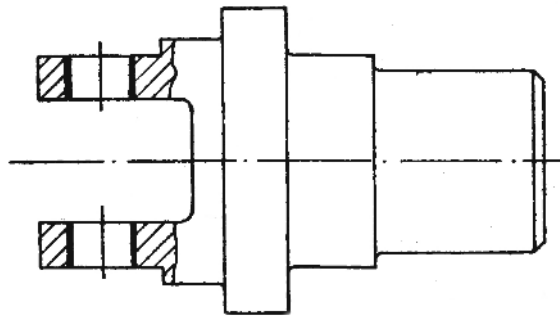
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1.1.2

($S = 0,5 - 1,4$),
($S/3$),

ISO 128-24:2005 (. 1.1).



1.1 —

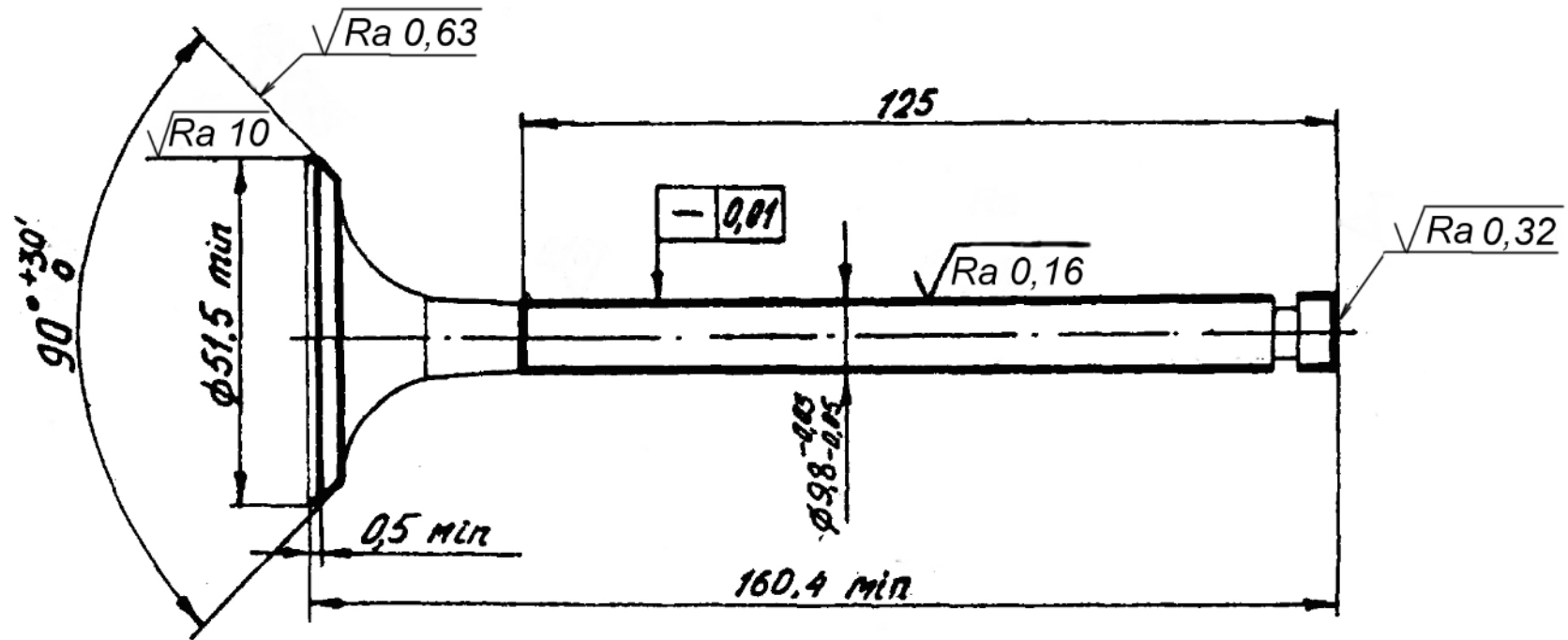
1.1.3

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(. 1.2).

$\varnothing 9,8_{-0.05}^{-0.03}$



1.2

1.2.1

" "

1.2.2

, " " (). ,
740.1005020 — , 740.1004045 — ().

1.2.3

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$$, 740.1005020 \frac{P1}{P4} .$$

1.2.4

(. 2.4)

" " () , (1,2 ...). ,
740.1005020 - 1.

2 0

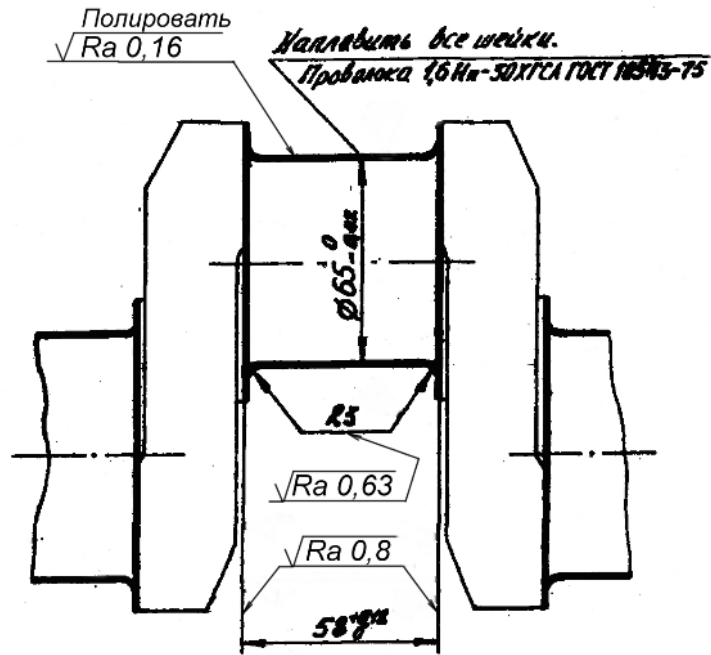
2.1

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(. 2.1, 2.2).



2.1 —

2.3

(. 2.3)

(. 2.4).

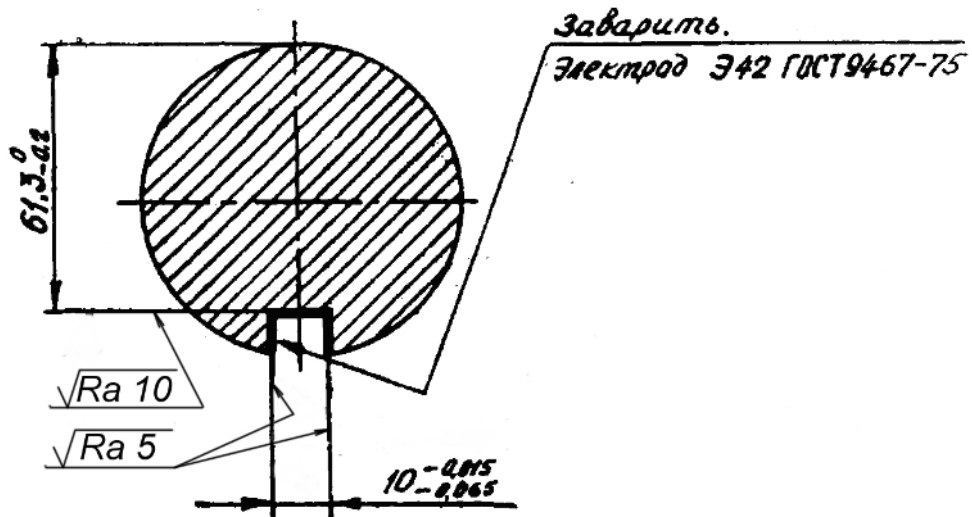
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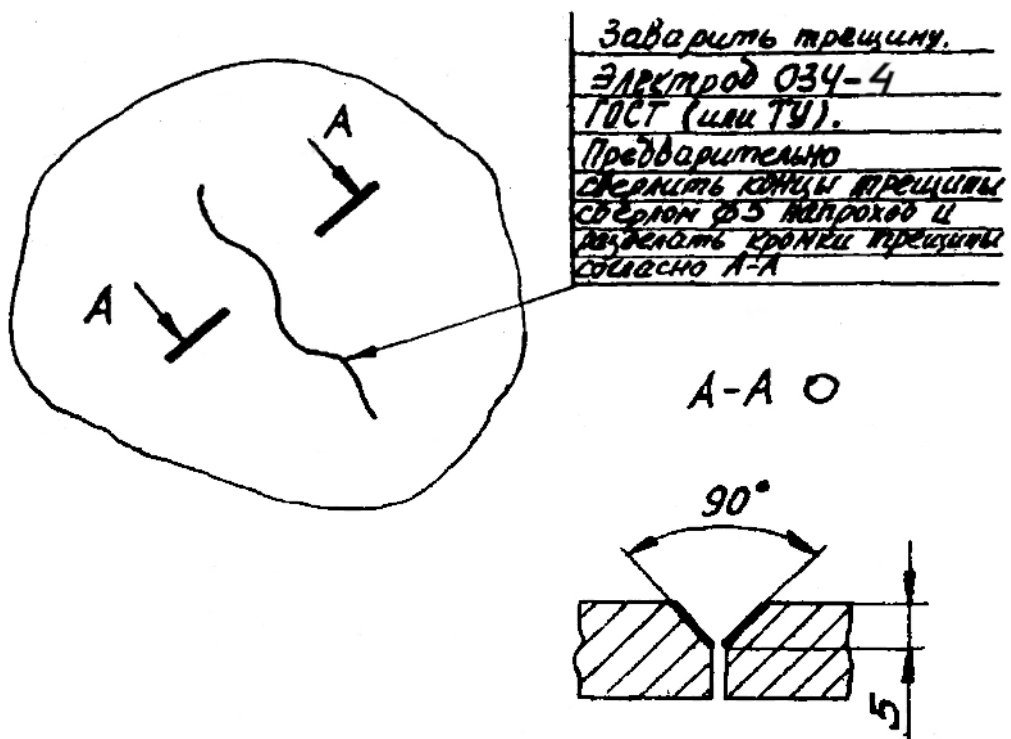
(. 2.5).

2.5.

(. 2.6)



2.2 —



2.3 —

2.6

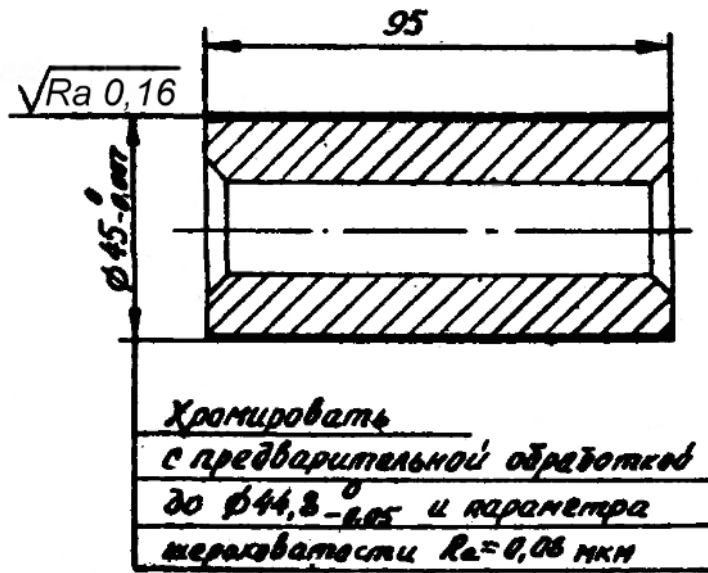
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2.7

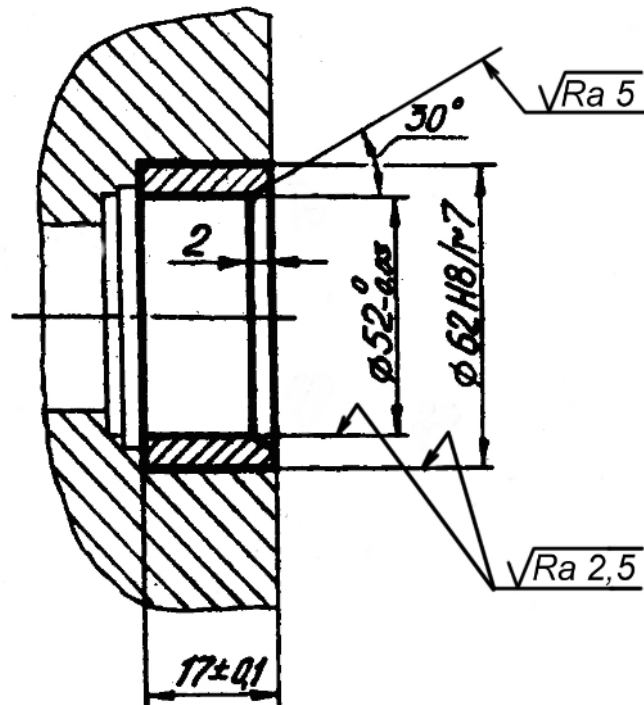
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(.2.7,).

2.8

(.2.8).

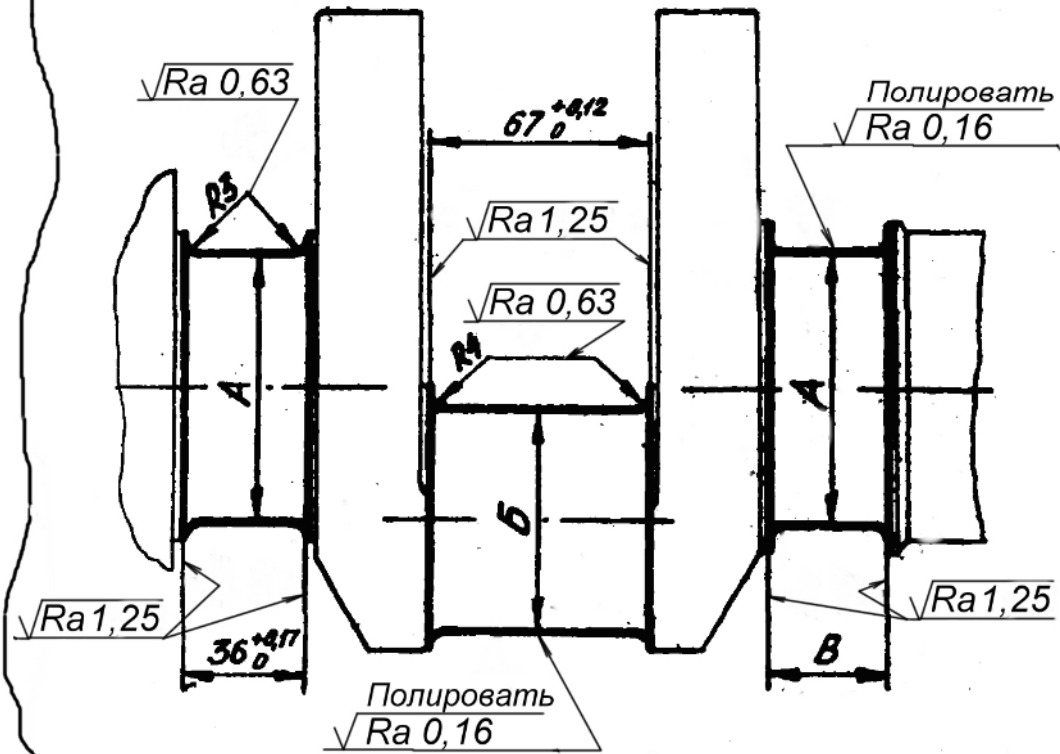


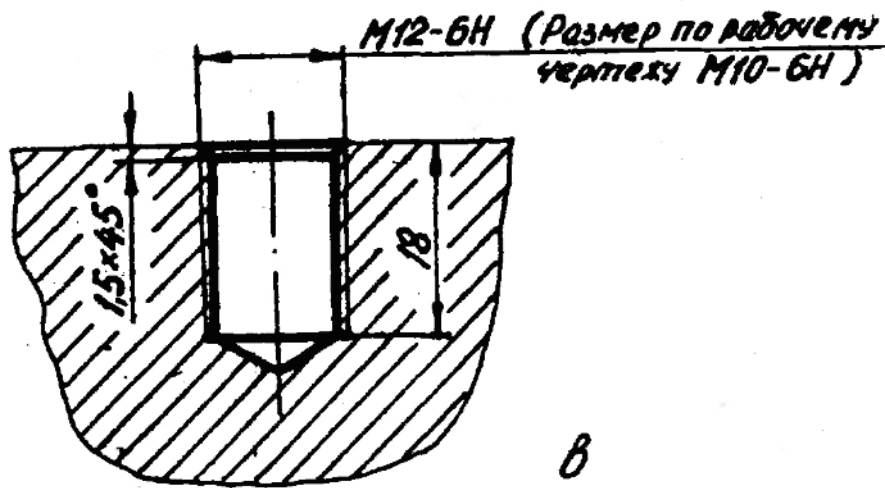
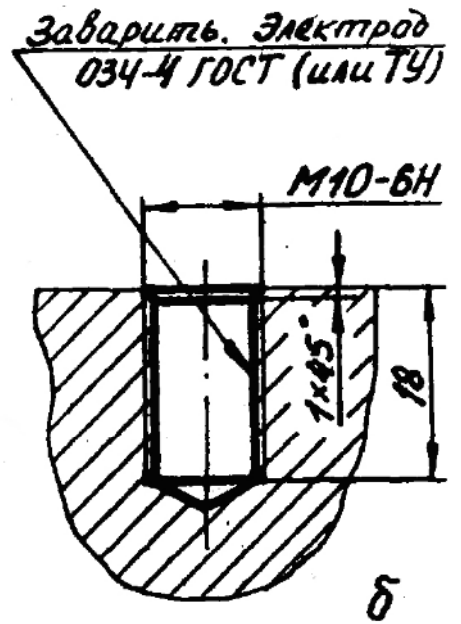
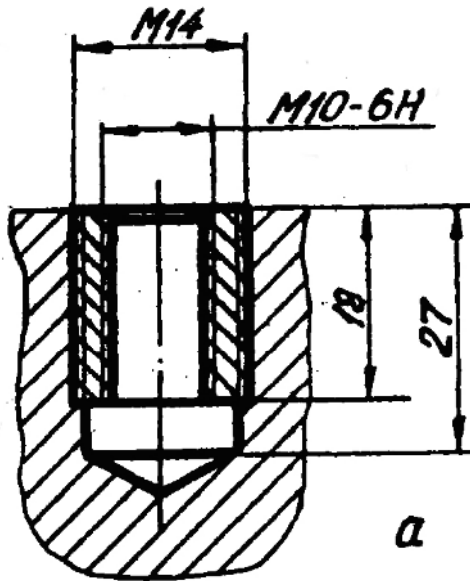
2.4 —



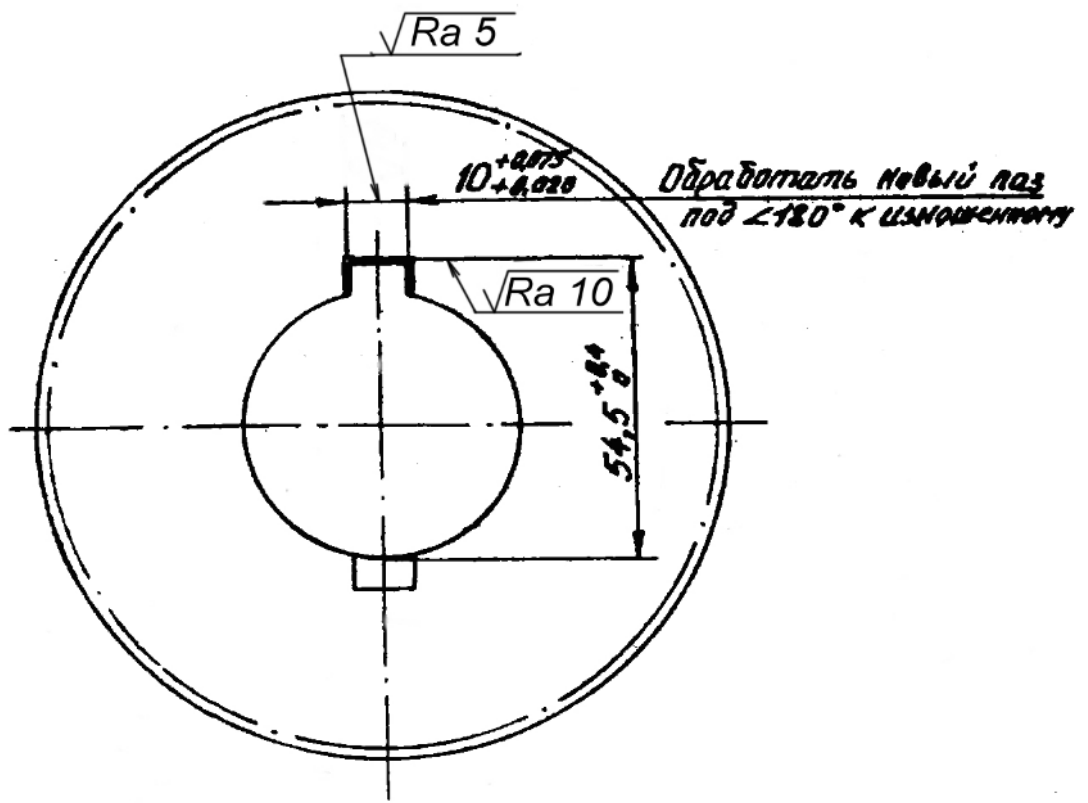
2.5 —

Обознач. размера	Размер по рабоч. чертежу	Катетория ремонтного размера			
		1	2	3	4
A	$95_{-0,015}^{\circ}$	$94,5_{-0,015}^{\circ}$	$94_{-0,015}^{\circ}$	$93,5_{-0,015}^{\circ}$	$93_{-0,015}^{\circ}$
B	$80_{-0,015}^{\circ}$	$79,5_{-0,015}^{\circ}$	$79_{-0,015}^{\circ}$	$78,5_{-0,015}^{\circ}$	$78_{-0,015}^{\circ}$
B	$36,2_{0}^{+0,015}$	$36,5_{0}^{+0,015}$	—	—	—





2.7 —



2.8 —

[1,2].

1. ISO 2604:2005. (2.604-2000, IDT). – : , 2005. – 11 .
2. ISO 128-24:2005. 24. (ISO 128-24:1999, IDT). – : , 2006. – 18 .
3. – 236 – 238. 694 – 046 – 80. 3- . 3. . – : , 1983.